

**Please use only wax modelling,
no dipping wax copings!**

These instructions apply to the use of the Thermofix 2000 system.

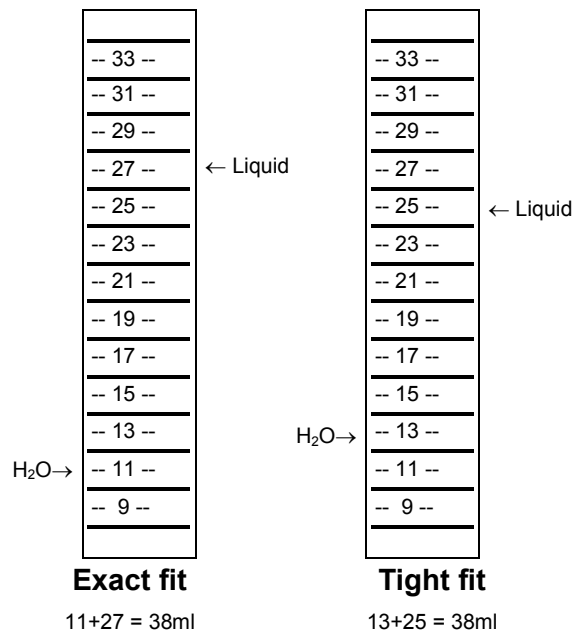
Data refer to 160 g!

Elements:

- 1) Vestofix (investment)
- 2) Base formers
- 3) Adhesive rail
- 4) Thermofix (ring foil)
- 5) Silicone spray
- 6) Niadur, BiodurSoft or similar

NE-alloys Ni-Cr, Co-Cr
160 g = 38 ml
11 ml H ₂ O → 27 expansion liquid (exact fit)
13 ml H ₂ O → 25 ml expansion liquid (tight fit)

38 ml = 100%		
Liquid		H2O dist.
ml	percent	ml
15	ca.39%	23
16	ca.42%	22
17	ca.45%	21
18	ca.47%	20
19	ca.50%	19
20	ca.53%	18
21	ca.55%	17
22	ca.58%	16
23	ca.60%	15
24	ca.63%	14
25	ca.66%	13
26	ca.68%	12
27	ca.71%	11
28	ca.74%	10
29	ca.76%	9
30	ca.79%	8



Adding 1ml expansion liquid delivers 3% more expansion!

For more information contact: info@dfs-diamon.de

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